



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-545
Job Sheet 174243



Part No: D350-607-545

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™, Short, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEET 22 IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 10-08-19 AS
PER REV.A DD VERF BY:EC IPP Rev:C 11.02.09 add to install label DD verf by:EC IPP REV:D 12.03.06 AS
PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:F 13.08.21
CHG005 / ECN 13-624 DD VERF:JLM IPP REV:G 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Stores/Pkg-2		APR 04 2018
110	Packaging	1 pcs	4/12/18	4/12/18	0.00	0.00	Packaging1-3		APR 04 2018
115	QC	1 pcs	4/12/18	4/12/18	0.00	0.00	QC5		
120	QC	1 pcs	4/12/18	4/12/18	0.00	0.00	QC4		SMB
125	DC	1 pcs	4/12/18	4/12/18	0.00	0.00	DC		
130	Packaging	1 pcs	4/12/18	4/12/18	0.00	0.00	Packaging3-1		SMB
140	QC21-FG	1 Ea	4/12/18	4/12/18	0.00	0.00	QC21		

Part Op 110 - ****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****
Descriptions: 115 - ***Inspect label on lid***

125 - Photocopy bluefile & type labels per PPP D350-607-545 CHG007

130 - Package as per PPPD350-607-545

DAS
21
9-80

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DAS
21
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APR 05 2018



Container No: S057618



Part: D350-607-545

Job No: 174243

Serial No/Batch: S057618

Revision:

Inspector:

Date: 04/03/18

2163

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5055968
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5055969
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	5055972
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5055983
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	90-Start up Operation	.
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5055979
D4032-041	Short Basket Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5062778
D4086-220	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5057850
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5055994
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5055985
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5044857
D4917-320	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5074857
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5055974
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5045801
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5055977
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5055979
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5034412
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5055982
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5042238

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	66	0
	AN4-13A	6	671	0
	AN4C15	1	27	0
	D2690-6	1	88	0
	D350-607-511	1	0	0
	D3912-041	1	7	0
	D4032-041	1	1	0
	D4085-3	1	41	0
	D4086-220	1	11	0
	D4150-041	1	7	0
	D4151-041	1	2	0
	D4151-043	1	4	0
	D4917-320	1	18	0
	MS17984-C413	1	57	0
	MS21042L4	6	3,343	0
	MS24665-151	1	97	0
	NAS1149C0463R	3	166	0
	NAS1149F0432P	12	2,974	0
	NAS1515H4L	2	375	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002163	S055968	AN310C4	Nut	F164439	FG128	1
002163	S055969	AN4-13A	Bolt	F164439	FG128	6
002163	S055972	AN4C15	Bolt	F164439	FG128	1
002163	S055983	D2690-6	Lanyard	F164439	FG128	1
002163	S057565	D4085-3	Placard	S042238	ST074	1
002163	S057559	D4086-220	Placard, Max Load	F162778	ST075	1
002163	S055994	D4151-041	Basket Fwd Hardpoint Assembly, Lower	F164439	FG128	1
002163	S055995	D4151-043	Basket Fwd Hardpoint Assembly, Upper	F164439	FG128	1
002163	S057558	D4917-320	Placard, Max Load	S044857	ST126	1
002163	S055974	MS17984-C413	Quick Release Pin	F164439	FG128	1
002163	S057557	MS21042L4	Nut	S045901	ST303	6
002163	S055977	MS24665-151	Cotter Pin	F164439	FG128	1
002163	S055979	NAS1149C0463R	Washer	F164439	FG128	3
002163	S057556	NAS1149F0432P	Washer	S034412	ST362	12
002163	S055982	NAS1515H4L	Washer	F164439	FG128	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D41 50-041 S057854

D3912-041 S055988

D4032-041 S056732

D350-607-S11 S052893

Plex 4/3/18 7:49 AM dart.quirion.sonia

B1639
B1640

Change Record

PAGE 1 OF 1

Part Number: D350-607-545-545BK/-545MB

Description: HELI-UTILITY BASKET

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								